

SUBJECT OF THE GUARANTEE:

This certificate confirms that the **ALIPLAST Aluminium Systems** coating, coated by **ALIPLAST n.v.**, certified by the European quality label **QUALICOAT**, is covered by this guarantee.

This **GUARANTEE** covers the coated aluminium against the following deficiencies:

- detachment, flaking and blistering
- corrosion: except where caused by folds and/or distortion after application of the coating
- colour degradation which exceeds the specified tolerances, according to the **QUALICOAT** directives
- filiform corrosion

This paint guarantee also comes with the "Qualicoat seaside" quality label so your paintwork is extra protected against aggressive environments (exhaust gasses, coastal environment, etc.).

DURATION OF THE GUARANTEE: 25 YEARS

The 25-year paint guarantee applies to the complete "TC (Timeless Colours)" and "PT (Pure Texture)" Aliplast colour range. The natural ageing of the gloss level of the paint is not covered by this guarantee certificate.

After-care:

The beneficiary of the guarantee will ensure that the coated parts are regularly subjected to professional maintenance, in accordance with the directives described below.

If the beneficiary is in the position to call on one of the conditions of this guarantee, Aliplast N.V. will strive to implement the best solution to bring the work aesthetically in its normal state.

MAINTENANCE PRODUCTS

PRODUCT	PROPERTIES	USE	PRESCRIBED MAINTENANCE
PERIODI-CLEAN* ACMX09762	preventive protection of paintwork. also suitable for cleaning windows.	2 tablespoons in a bucket of lukewarm water. Wash the windows with a soft sponge. Dry with a chamois.	2 to 4 times a year depending on the degree of pollution of the environment: rural, urban, industrial or maritime
MAXIGLOSS* ACMX09761	Gives a new and deeper shine to paintwork. Cleansing effect and long lasting protection against pollution. With UV stabilizers.	To apply just after a clean-up with Periodi-Clean . Use it without water. Apply undiluted on a cloth. Let it soak and polish with a dry cloth.	1 x per year
MAXICLEANER* ACMX09764	Cleaning paint when damaged, eroded or very dirty in places due to circumstances. (e.g. glue, plastering, cement residues, etc.). Chemically neutral.	Remove the coarse loose dirt. Spread the pure white liquid over the surface. Leave a few minutes to soak (do not allow to dry). Remove dirt with a sponge and rinse with water. Then clean properly with Periodi-Clean and Maxi-Gloss .	If necessary
RETOUCHING PEN* MA050	Local touch-up of deep damage in the paint. Available in all RAL colours; mat, satin & high-gloss and metallic textured coatings. If the pen is closed properly after use, it will last app. 6 months.	Unscrew screw cap with brush and attachment ring from the metal sleeve. Refill the desired colour powder from the supplied jar. Mixing (stirring) the powder and the base coats with the brush. Push screw cap and ring back into the metal sleeve. Shake well (app. 1 min.). Apply the ready-to-use paint in thin layers.	If necessary

*None of these maintenance products are corrosive or toxic

alipplast
aluminium systems



Lic. n°219

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CEO Aliplast

CLEANING INSTRUCTIONS:

A. After placement

- Clean the construction completely according to further specified directives with **Periodi-Clean**.
- Immediately remove all lime and cement residues so that no embedding can take place.
- Preserve the coating with **Maxi-Gloss** so no new dirt deposits can take place, as this seals the pores of the paint with a wax-like substance that is safe for the paint.

B. Periodic maintenance

- Periodic maintenance means intermediate cleaning. Mostly glass windows are cleaned and window profiles are for instance wiped clean with the chamois that still contains soap residue. It is important, however, that this type of cleaning is also rinsed with pure cold water to remove residues of cleaning agents. Residues of cleaning agents and recurring dirt (dust, rain, ...) could cause irreparable damage to the painted surfaces under the influence of UV/IR radiation from the sun, with loss of the aesthetic value. Recommended cleaning product: **Periodi-Clean**.

C. Annual maintenance

- The annual maintenance is a more thorough cleaning than during the periodic maintenance. The goal is to remove all dirt that have accumulated during the year. Recommended cleaning product: **Periodi-Clean**.
- After the annual maintenance, preservation of the paint layer is advisable using **Maxi-Gloss**.
At the same time, the coating is protected against new dirt accumulation.
- Depending on the environment, the frequency of the annual maintenance should be pushed up (rural, near industrial areas, coast, city area, ...)

GENERAL

DO

- Clean with pure cold water, possibly with the addition of neutral cleaning agent (pH7) using a soft sponge, a microfiber cloth or a soft non-scratching brush.
- Removal of greasy, oil-like or sooty substances can only be done with fragrance free cleaning solvent or Isopropyl alcohol (IPA). Remnants of adhesives, silicone sealant or adhesive tape can also be removed in this way. Any stubborn residues can be removed mechanically using a soft white pencil eraser. Aliplast recommends **Periodi-clean** and **Maxi-Gloss** as basic products.
- Cleaning agents may be max. 25°C, including the surface to be cleaned.
- When cleaning with neutral detergents, rinsing with pure cold water is necessary so no residue of the detergent will remain on the surface.
- Depending on the ambient factors, painted surfaces should be cleaned thoroughly at least once a year. It is, however, advisable to do a thorough cleaning twice annually (e.g. in the spring and in the fall).

DON'TS

- No solvents containing esters, ketones, polyhydric alcohols, glycol ethers or halogenated hydrocarbons and such.
- Do not use strong acid or alkaline cleaning agents (e.g. all-purpose cleaners, degreasers)
- No scouring or abrasive products.
- No cleaning materials of unknown composition.
- Cleaning should not happen in full sun.
It is advisable to do it during a cloudy or rainy day.
- Steam cleaners as well as high pressure cleaners with dirt milling are not allowed.

Additional requirements for textured coatings

1. Rinse the surface with running cold water to remove all loose dirt, sand and dust.
2. Thoroughly apply a light soap solution to the surface with a sponge, Microfibre cloth or a soft brush and leave to soak. The soaking of cleaning agents should not exceed 1 hour.
3. Rinse thoroughly with pure cold water. A high pressure cleaner can be used at a minimum distance of 1 metre from the surface. Do not use a turbo nozzle or steam cleaner.
4. After rinsing, dry the surface with a clean (free from detergents) lint-free cloth or chamois.
5. Preserve the surface with **Maxi-Gloss**, as this seals the pores of the powder coating with a waxy substance safe for the paint.
6. Repeat the procedure after 24 hours in case of strong pollution.

Are excluded from the guarantee:

1. Damage caused voluntarily, intentionally or caused by gross negligence.
2. Damage caused by:
 - war, acts of terrorism or sabotage;
 - rebellion, riots, public riots, strike, lockout, claims;
 - volcanic eruption, earthquake, flood, tidalwave and every other natural disaster of catastrophic nature;
 - direct or indirect consequences of explosion, heat development in excess of 80 ° C, radioactivity, ion radiation, poisonous, explosive or dangerous nuclear fuel or waste.
3. Damage resulting from failure to comply with the rules of good workmanship which serve as a basis for the approval of the guaranteed products, profiles or materials.
4. Damage resulting from fundamental changes made to the guaranteed products, profiles or materials. (fundamental = if these changes alter the primary characteristics thereof)
5. All kinds of damage to the coating as a result of:
 - an abnormal use, wear or normal ageing;
 - deformation of the support surface;
 - causes of mechanical origin;
 - important and heavy thermal shocks or knocks;
 - friction of blunt items or objects;
 - damage that doesn't affect the normal aesthetic aspect of the work;
 - improper water balance of the concept;
 - aggressive environmental conditions.
6. Indirect or intangible damage, such as loss of pleasure, unemployment, immobilization, depreciation, futures fees or fines, loss of clientèle, etc.
7. Damage due to cleaning with liquids or by contact with liquids or materials to which the coating is not chemically resistant, and as a result of construction errors or repair.
8. Damage due to improper use of the processed products, structures or materials, or use of the products, structures or materials for which they are not intended.
9. Irresponsible delays in the implementation of repairs or any preventive side effects which were decided on as a result of inspections, checks or tests.
10. Damage as a result of a continuous or abnormal immersion in aqueous solutions, except in the case of prior written acceptance by Aliplast n.v.
11. The entire or partial replacement of the treated profiles, structures or materials (substrates) or parts of it.
12. The structures for which invoices cannot prove that the substrate was applied by the company Aliplast n.v.
13. Direct or indirect damage as a result of tearing, cracking and corrosion formation of objects, structures or materials which were modified, distorted or bent after applying the coating.
14. Damage due to one or more galvanic links caused by application and/or alloys which are not compatible with the substrate (copper, lead, zinc, etc. ..)